

Describe of its
surface when
external stresses are



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Describe with the aid of sketches/images and graphs, the relevant principles and appearance of: Ductile fracture A ductile fracture occurs when a material is pulled apart. Upon constant stress being applied to the material, necking will begin. Necking tends to occur prior to the fracture itself. Brittle fracture A brittle fracture is the failure of a material with minimal amounts of necking deformation. If the broken pieces of a brittle fracture are fitted back together, the original shape and dimensions of the specimen would be restored.

Brittle fractures are defined as fractures which occurs at or below the elastic limit of a material. Fatigue failure Fatigue failure occurs when the surface of a material progressively cracks due to the brittleness of its surface when external stresses are applied. The degree of impact of the fatigue depends on the intensity and frequency of the stresses applied to the material. Creep failure A creep failure refers to the progressive deformation of a material when put under constant stress, this could be high temperature and heavy applied loads on the material. Creep failures tend to happen slowly, however the result is permanent. The graph below shows the strain on the material increases quickly when the load is first applied, then the creep rate increases at a steady rate before increasing rapidly up until the fracture occurs. Task 2

(P8) Explain using sketches/images where appropriate, the different processes of degradation for each of the following material

types: Metals Metals are susceptible to corrosion and degradation which leads to the component weakening. Aqueous corrosion is an electrochemical reaction of materials in a wet environment, this results in a deterioration of the material properties.

Galvanic corrosion is a process when a metal corrodes when it is in electrical contact with another with the presence of an electrolyte. A type of corrosion is rusting, this occurs when the metal reacts with the oxygen in the air. Some metals like iron are more susceptible to corrosion than others, Aluminium is an example of corrosion resistant material as it has a natural layer of aluminium oxide. Polymers Polymer degradation changes the properties of the material. Polymers normally degrade by disintegration, oxidation, hydrolysis and radiation.

Polymeric molecules are very large and any loss in chain length lowers the tensile strength of the material and is a primary cause of premature cracking. Polymers tend to discolour, the tensile strength will lessen and the shape of the polymer may also change slightly when they come into contact with light, heat, acids, alkalis and some salts. The degradation of polymers is useful when it comes to recycling, however is more likely to have undesirable effects. Ceramics Ceramics react humidity and frost. When ceramics are exposed to humid atmospheres, mould begins to form on the material.

This causes a discolouration, making the ceramic look unsightly. High temperatures cause ceramics to warp and the physical properties of the material would be affected. As ceramics have large pores frost can also have an effect on the material. In wet conditions, water can seep into the pores of the ceramic and when it freezes, the water expands and makes the ceramic prone to cracks and breaks. Ceramics are very delicate, so their surface can easily be chipped or scratched.

A damaged surface would leave the underneath of the material vulnerable to water and chemical damage. Task3 (M3) Explain, using sketches/images, how and why a harsh marine environment might affect the behaviour of steel used for the manufacturer of ships (i. e. the hulls). Salt water accelerates the rusting process.

This is because the electrons in salt water move more freely than those in fresh water. This means electrolysis reactions happen more frequently so corrosion occurs at a fast rate. Galvanic reactions happen when there are two metals in contact with saltwater (electrolyte), in effect this creates a battery and speeds up the corrosion rate of the metals. Harsh marine environments with lots of moisture in the air and with the presence of water vapour have much faster rust rates than dry areas.

In order for rust to occur there must be the presence of oxygen. As the hull of a ship is exposed to water constantly, the steel and oxygen is always in contact which means the oxygen in the water reacts with the steel much faster than if it were to be on dry land. When steel rusts, the material weakens and the properties of the metal are detrimentally affected. To slow the rate at which corrosion occurs, waxes and oils can be applied to the surface of the hull.

These act as a barrier and do not allow the water vapour to come into contact with the hulls surface. As a result, the elements cannot exchange electrons as freely and easily, meaning minimal amounts of rust occur. Another way to prevent rusting, a zinc coating can be applied to the surface of the ship. Zinc reacts very slowly with water, therefore any corrosion that does occur is

affecting the zinc coating and protects the hulls material. Explain, using sketches/images where appropriate, how exposure of thermoplastics to certain chemicals affects their behaviour. Thermoplastic materials are types of plastic that become soft when they are heated and hard when they cool down. Upon cooling, the properties of the material change considerably.

When thermoplastics are exposed to ozone, thermoplastics will disintegrate and the properties of the material and the molecular weight will change vastly. As a result, the material would begin to fall apart, this is known as ozonolysis. Thermoplastics are also susceptible to chlorine gas.

Upon exposure, the material will crack.

Chlorine attacks the weakest part of the chain molecules and causes chain cleavage, this leaves a brittle crack on the material.