

# Chromatography due to the selectivity, facility and separation

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Chromatography permits a tremendous flexibility in the analytical technique itself, being possible to control the mobile phase flow by gravity, pressure, capillary action, and electro osmosis or to modify the shape of the separation system from columns to flat plates. In summary, through its evolution, chromatography has become one of the most important and necessary instrumental methods in analytical laboratories and also the most widely used analytical separation technique in chemistry and biochemistry. Food technology under extreme or non-classical conditions is currently a dynamically developing area in applied research and industry. Alternatives to conventional processing, preservation and extraction procedures may increase production efficiency and contribute to environmental preservation by reducing the use of water and solvents, elimination of wastewater, fossil energy and generation of hazardous substances. Within those constraints, “Green Food Processing” has to be introduced on the basis of green chemistry and green engineering: “Green Food Processing is based on the discovery and design of technical processes which will reduce energy and water consumption, allows recycling of by-products through bio-refinery, and ensure a safe and high quality product”. Consumers crave for food with better nutritional quality, coupled with food safety and use of green technology (Barba et al., 2016).

The number of potential applications for supercritical fluid extraction (SFE) continues to grow globally, which is verified through the increase in patents deposited in the last few years. It is observed that its application is already part of the present scenery, being mainly impelled by the growing demand of high quality products and economy's globalization. Besides that, it

also stands out in its use in the commerce of pharmaceutical, food, chemical and cosmetic materials. The increase in the application of this technology in the industrial area is mainly due to the selectivity, facility and separation capacity that the technique allows in obtaining a great number of organic compounds, of which many are impossible or nonviable to extract through traditional processes, or those whose purification needs high resolution columns, not always available in the national market, thereby making the utilization very costly. The high utilization of organic solvents in the different industrial processes, such as fat and oil extraction, obtaining bioactive functional compounds, removal of heavy metals, polymer processing, fuel production, among others, represent a globally discussed issue, due to the harm caused to the environment. In light of this picture, in 1987, the Montreal Protocol was introduced, and in 1997 the Kyoto Protocol, which had as the main objective to restrict or eliminate the production and utilization of solvents that cause harm to the ozone layer (Herrero et al.

, 2010). The great interest of the scientific community and the industrial sector for supercritical fluid extraction (SFE) is directly related to the restrictions to the use of organic solvents, both in the preparative processes of samples used in the various industries, and in a higher ecological consciousness in the use of different analysis methods involving extraction. Food analysis has emerged as a challenging area in food processing due to the emergence of the huge number of diverse compounds that must be measured, including not only nutrients or compounds with bioactivity but also contaminants, adulterants or illicit substances that are considered to be

harmful. This complexity has made chromatographic methods the most widely used ones, as is seen by the large number of publications related to this topic. The Liquid Chromatography and Gas Chromatography are the most common and well-established techniques. Nevertheless, in the last few years the use of supercritical fluids has attracted increasing interest from researchers in the food sector.

The chromatographic technique most widely known as supercritical fluid chromatography (SFC) came into existence in 1962. SFC has matured into a well-understood, widely utilized, and high efficient technique over the past five decades. The unique selectivity, short analysis times, low consumption of organic solvents as well as the improvements in instrumentation have contributed to expand its use.

These characteristics make SFC a powerful tool when food analysis requires individualized evaluation of several compounds in very complex. The instrumentation used in SFC has achieved the same high quality and robustness as HPLC, a remarkable improvement over the first several generations of SFC systems. The development of stationary phases tailored for SFC, such as the ethyl pyridine phase, continue to broaden the scope of SFC and to facilitate novel applications