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friction surface take



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Utilization of nanodiamonds can improve the efficiency of engines by adding it into lubricants which decreases the fuel consumption by ~5%. It is presumed that this takes hold the effect due to the presence of graphite in the soot which is responsible for lubrication and frictional coefficient was reduced due to polishing roughness decreases on sliding surfaces by nanodiamonds¹¹⁰. Even though, it is noticed that the purified nanodiamonds spread alone or with polytetrafluoroethylene (PTFE) or metal nanoparticles in greases or oils which can improve the tribological performances.

In fact, it was considered that the nanodiamonds acted as 'ball bearings', but this has not been established as universal in new studies, which will show that various lubrication mechanisms could be at work in diverse systems. For example, lodging nanodiamond from a lubricant to a carbon steel surface may reveal decreased friction and wear, whereas the wear mechanism for an aluminium alloy is influenced by the viscosity of the nanodiamond suspension. The versatile surface chemistry of nanodiamond means that it can be modified so that it disperses in a variety of diverse systems, comprising oil and water. Carbon onions can also operate as an efficient lubricant, possibly owing to the microscopic ball-bearing action.

Overall, lubrication is more complex than it looks at early, but it is reasonable to presume that both nanodiamonds and carbon onions inserted into metal surfaces divide the sliding surfaces and prevent wear generated by metal-metal adhesion^{111, 112}. Nanodiamonds synthesized under highly nonequilibrium conditions have no different crystalline faceting; their round shape and high affinity for a carbon base of oils and lubricants, strengthened by surface modification, provides their efficient application as

constituents of liquid, consistent, and solid lubricants. The introduction of isometric nanodiamond particles and graphite-diamond mix up to 10 nm in size into lubricants which makes it feasible to change the mechanism of the contact interactions of a friction pair, to increase the surface layer microhardness, and to inhibit metal-metal contact at the friction surface. The self-accommodation time is exceptionally reduced, after which the wear intensity sharply decreases (by a factor of 2-4). The friction surface takes hold of a characteristic high lustre that is originated by a considerable decrease in roughness, and the friction coefficient reduces by 15-20%^{90, 113}.

Diamond and diamond-carbon clusters expand the lubricant viscosity in thin films, and their dynamic strength and resilience expand considerably, which in turn minimize the leakages through clearances and gaskets in internal-combustion engines (ICEs) and reduce friction loss, thereby increase the compression and service life of carburettor and diesel ICEs and fuel economy. Nanodiamond supplement in solid lubricants permits no-wear operation of sliding bearings of vapour boilers and turbine units in the power-supply system in Belarus^{114, 115}. The great potential of a new anti-friction heterogeneous material composed of Sn-Zn-Pb bronze and cast iron granules that was applied in application using a special stable lubricant with a nanodiamond additive. Only the application of the stable lubricant enhances by the nanodiamonds provided no-wear operation of journal bearings, the non appearance of seizure, and diminishes the friction coefficient paired with steel from $f = 0.12-0.18$ to $0.08-0.10$ at specific loads up to 300 MPa³⁹. Moderation upgrades the mechanical properties and in various cases, give unique tribological-technical

properties due to the development of a space network of physical bonds at the interface between the polymer matrix and nanoparticles having enhanced adsorption characteristics¹¹⁶. A technology for gas-flame deposition of single and multilayer polymer coatings with dispersed nanodiamonds has been developed¹¹⁷. In the case of single-layer sputtering, the deposited material is a mechanical mixture of a polyamide powder with ultrafine-dispersed diamonds and also with metal and ceramic components. The developed technology makes it possible to deposit coatings of various thicknesses on friction units with various shapes and sizes. Two-layer metal-polymer coatings with 0.

5 wt % ultrafine-dispersed diamonds formed by gas-flame deposition reliably protect bearings and rotors of immersed pumps and other units against the joint influence of corrosion and wear, which makes it possible to keep good operating properties over a long period of time. Ultrafine dispersed diamonds increase the density, coating-substrate cohesion and lubricant adhesion to the friction surface, which increases the service life by a factor of 1.5-2. Polymer coatings enhanced by nanodiamonds are characterized by good anti-friction properties, mechanical strength, non-toxicity, noiselessness, good machinability by cutting tools as well as high resistance to liquid fuel, mineral oils and fats, organic solvents, alkali, and acids^{118, 119}.