

Enzymes are formed
in all living organisms
where

[Business](#), [Industries](#)



Enzymes are formed in all living organisms where they catalyze and regulate essential chemical reactions needed for the life of organism (Nisha and Divakaran, 2014).

Enzymes are proteins in nature. They are fragile and large molecules. Hence enzymes are completely different from the well-known organic and inorganic catalysts. Soluble enzymes are regarded as being unstable and sensitive to process conditions (Biro et al., 2008; Buchholz et al., 2012). Enzymes as biocatalysts Enzymes are biocatalysts which have different applications in industrial chemistry (Wohlgemuth, 2010). This application includes purified enzymes, immobilized enzymes or immobilized cells as catalysts for the process mentioned above (Schmid et al.

, 2001; Gong et al., 2012). The development of biocatalysts is completely targeted to the progress of protein expression, metabolic engineering, large-scale genome sequencing and detected evolution (Bornscheuer et al.

, 2012). Biocatalysts have a critical importance for processes of industrial, pharmaceutical and biotechnological application (Sanchez and Demain, 2010). The success of enzyme application for any enzymatic processes depends on the cost competitiveness as well as the well-established chemical methods (Tufvesson et al., 2010). When being compared to chemical catalysts, it is noted that enzymes are more inclined to be consequently and are used in performing molecular transformations which cannot be achievable by ordinary chemical catalysis (Liese et al., 2006). Enzymes which are thermostable at high temperatures are more desirable in industrial applications. The rate of reaction typically increases every 10°C increase in

temperature thus most enzymes do not withstand high temperatures over higher than 40°C and they can be denatured at extreme values of pH (Cornish-Bowden, 2004).

When applied to the industrial biocatalysts area, enzymes are proven to provide a great success. Various factors may affect the application of biocatalysts, such factors are enzyme promiscuity, screening technologies as well as robust computational methods for improving the properties of enzyme available for the applications (Adrio and Demain, 2014). In fact, the biotechnological processes have many advantages over well-established chemical processes such as having less catalyst waste, increased catalyst efficiency as well as a lower energy demand. There might be around 150 biocatalytic processes that are being applied in industry (Panke and Wubbolts, 2005).

However, the new development in protein engineering made it easier to successfully use particular enzyme characteristics in industrial purpose (Lutz, 2010). According to the fact that enzymes are involved in all aspects of biochemical conversion varying from the simple enzyme or fermentation conversion leading to the complex techniques in genetic engineering, it is fair to say that enzymes are considered as a focal point of biotechnological processes (Ebbs, 2004). Environmental and genetic manipulations can be used to increase the enzyme levels. Thousand-fold increases have been observed for catabolic enzymes, and biosynthetic enzymes have been increased several hundred-fold (Burns and Dick, 2002). Many disadvantages

have been noted in the processes of different industries such as the production of pharmaceuticals and chemicals.

These disadvantages may include the need for high temperature, low catalytic efficiency, low pH and high pressure. Not to mention that using organic solvents produces pollutants and organic waste. Enzymes such as biocatalysts are more useful for the applications mentioned above because they work under mild reaction conditions, have a long half-life and they work on natural substrates (Johnson, 2013).

Furthermore, enzymes can be chemically-modified or selected genetically for improving some characteristics such as substrate specificity, stability as well as specific activity. However, some disadvantages are found in enzymes including the requirement of certain co-factor by enzymes. There are different ways that can be used in order to solve such a problem among which using the whole cells as well as recycling of co-factor (Baici, 2015). Reports show that enzymes isolated from microbes are applied in pharmaceuticals as diagnostic reagents, as reagents for the production of chemicals, food additives, the manufacture of detergents, the treatment of industrial wastes and bioremediation (Baxter and Cummings, 2006).