

# P tfts in electronic textiles: chemical properties



Rather than regular substrates used for the creation of electronic thin-film devices, for example, semiconductor wafers, glass plates etc. the mechanical and geometrical properties of fibres and yarns are less advantageous. Hence, the successful fabrication of transistors requires a modification of the fabrication process and a proper selection of suitable yarns or fibers. a range of possible substrate fibers e.

g. steel and cotton yarns, nylon fibers with different diameters, glass fibers, and thin insulated metal Cu wire. All materials have certain advantages and disadvantages concerning the fabrication of smart textiles but here are most important parameters for the fabrication of TFTs in electronic textiles:

**Chemical properties** The chemical stability of the fiber material is a key aspect since the fibers have to resist the etchants and solvents used during the fabrication process. In this respect the metal and glass fibers exhibit the most beneficial properties.

**Temperature resistance** The melting or glass transition temperature of the evaluated materials can significantly limit the choice of usable deposition technologies. While the maximum temperature of cotton and nylon is in the range of 200 °C, the glass fiber can be processed at temperatures above 1000 °C. **Fiber surface** Thin-film devices are made from active layers with thickness in the nanometer range, hence the surface of the fibers has to be as flat as possible. While the steel and cotton yarns do not exhibit a continuous surface, also the surface roughness of the other fibers varies strongly.

Conductivity Non-conductive fibers (glass, cotton, nylon) have the advantage that no additional insulation layer is needed, and all electronic devices on their surface are decoupled from each other. Metallic substrate fibers at the same time, could simplify the device structure by providing electronic functionality themselves. Here an interesting option could be the use of the insulated Cu wire as substrate fiber, gate contact and gate insulator simultaneously. Textile properties Unobtrusive smart textiles need electronic fibers which are soft, bendable, and with dimensions comparable to the textile yarns of the fabric. In this respect cotton but also steel yarns have beneficial properties. Similarly, polymer fibers such as nylon are common.

Anyway, the diameter of the nylon fibers should not be too large (750  $\mu$ m). Furthermore, thin Cu wires are bendable and can be imperceptible when integrated into a textile. Glass fibers on the other hand exhibit a small diameter, but their minimum bending radius is limited to  $\approx$  5cm.